

Sewing machine for professional use

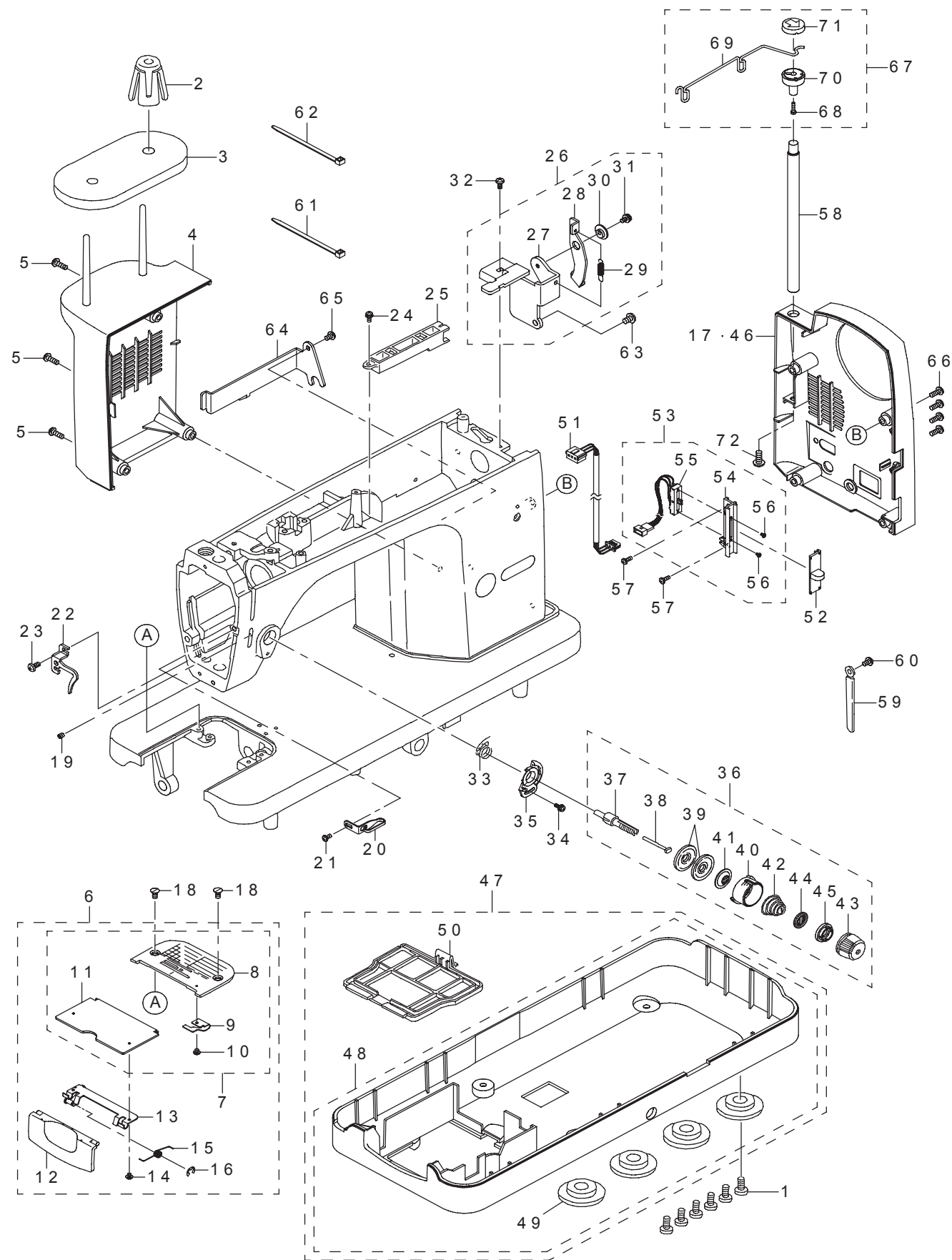
TL-2010Q/2000Qi

PARTS LIST

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1. HEAD AND OUTER COMPONENTS



REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		SM-5051255-SN	SCREW	6
2		A1120-202-000	BOBBIN WINDER DEFLECTION STOPPER	1
3		A1121-090-000	BOBBIN WINDER SHEET	1
4		A7105-D25-000	MOTOR COVER	1
5		SM-5041255-SN	SCREW	3
6		A1109-E98-ZC0	NEEDLE PLATE WHOLE MAS. ASM.	1
7		A1109-E98-ZB0	NEEDLE PLATE MAS. ASM.	(1)
8		A1109-E98-Z00	NEEDLE PLATE	(1)
9		A1112-090-000	SPRING	(1)
10		SM-4020201-SC	SCREW	(1)
11		A1110-D98-0A0	BOBBIN CASE COVER ASM.	(1)
12		A1112-D98-000	SIDE COVER	(1)
13		A1113-E98-ZA0	STOPPER PLATE ASM.	(1)
14		SM-4020201-SC	SCREW	(2)
15		A1118-E98-Z00	SPRING	(1)
16		RE-0300000-K0	E-RING	(1)
17	#02	A7103-H25-000	BELT COVER	1
18		SM-1040800-SL	SCREW	2
19		SM-8040602-TP	SCREW	1
20		A3114-D25-000	THREAD GUIDE	1
21		SM-5030655-SN	SCREW	1
22		A3135-096-000	THREAD TENSION THREAD GUIDE	1
23		SM-4040855-SP	SCREW	1
24		SL-5030831-SF	SCREW	1
25		A5001-090-000	CORD GUIDE	1
26		A5000-096-0A0	CORD GUIDE PLATE ASM.	1
27		A5000-096-000	CORD GUIDE PLATE	(1)
28		A5002-096-000	CLUTCH PLATE	(1)
29		A3206-030-000	SPRING	(1)
30		A2435-033-000	LINK COLLAR	(1)
31		SL-5030635-SN	SCREW	(1)
32		SM-5030655-SN	SCREW	1
33		A3128-098-000	THREAD TAKE-UP SPRING	1
34		SL-5030801-SN	SCREW	1
35		A3111-D98-000	ADJUSTING PLATE	1
36		A3122-D25-0A0-A	THREAD TENSION ASM.	1
37		A3112-090-0A0-A	THREAD TENSION POST	(1)
38		A3127-090-000-B	TENSION RELEASE PIN	(1)
39		B3126-012-000	THREAD TENSION DISK	(2)
40		A3132-D98-000	DISK PRESSER	(1)
41		A3133-D98-000	DISK PRESSER PLATE	(1)
42		B3129-012-A00	THREAD TENSION SPRING A	(1)
43		A3124-D25-000	KNOB	(1)
44		B3120-125-000	ROTATION STOPPER	(1)
45		A3124-096-A00	KNOB RATCHET	(1)
46	#01	400-96691	BELT COVER	1
47		A1160-E98-ZB0	BED COVER MAS. ASM.	1
48		A1160-E98-ZA0	BED COVER ASM.	(1)
49		A1160-090-00A	RUBBER SEAT	(4)
50		A1161-090-000	BED COVER LID	(1)
51	#01	A4519-X28-0A0	SP.L. VR RELAY LEAD CABLE ASM.	1
52	#01	A4509-X28-000	SPEED LIMIT VR KNOB	1
53	#01	A4510-X28-0A0	SPEED LIMIT VR BASE ASM.	1
54	#01	A4510-X28-000	SPEED LIMIT VR BASE	(1)
55	#01	A4508-X28-0A0-A	SPEED LIMIT VR ASM.	(1)
56	#01	SM-4020301-SC	SCREW M2X0.4 L=3	(2)
57	#01	ST-5030851-SN	SCREW M3 L=8	2
58		400-82787	THREAD GUIDE_POST_L	1
59		A3811-550-000	CORD HOLDER	1
60		SM-5040601-SE	SCREW	1
61		A4078-550-00B	CLIP BAND	1
62		A4078-550-00B	CLIP BAND	1
63		SM-5040655-SN	SCREW	1
64		A4502-E98-Z00	CORD GUIDE PLATE	1
65		SM-5040601-SE	SCREW M4 L=6	1
66		SM-5041055-SN	SCREW	4
67		A1116-D25-0A0	THREAD GUIDE ASM.	1
68	*	ST-4861051-SN	SCREW	(1)
69	*	A1116-D25-000	THREAD GUIDE	(1)
70	*	A1121-313-000	THREAD GUIDE BASE	(1)
71	*	A1120-313-000	THREAD GUIDE TOP	(1)
72		SM-5051255-SN	SCREW	1

NOTE

#01.....FOR TL-2010Q
#02.....FOR TL-2000Qi

PLEASE REFER TO REMARKS FOR PARTS MARKED WITH (*)

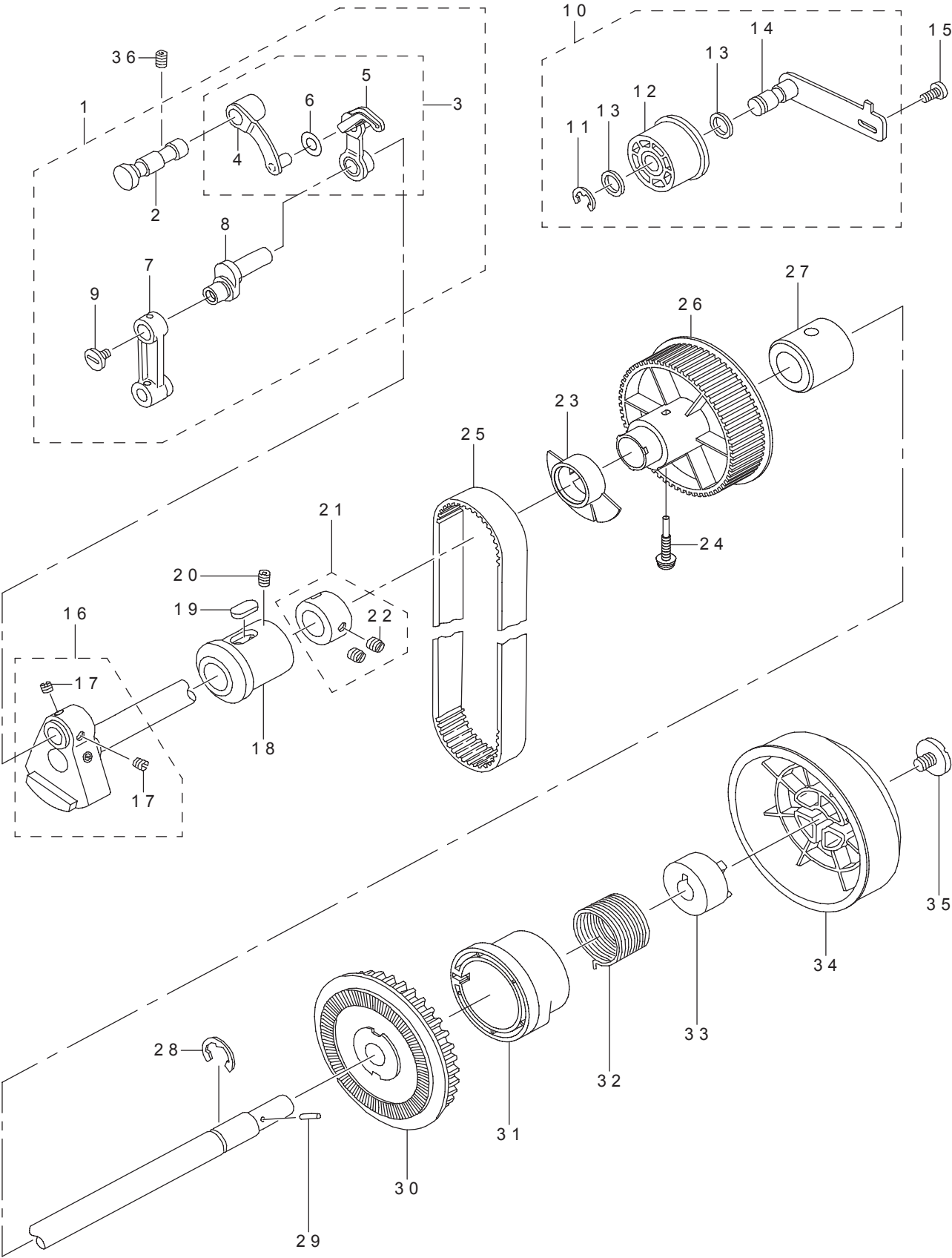
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REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1	#01	400-96632	ARM COVER MAS. ASM. TL2010Q	1
2	#02	400-96633	ARM COVER MAS. ASM. TL2000QI	1
3		400-68115	ARM COVER	(1)
4		WP-0250501-SC	WASHER	(1)
5		A1502-090-00B	WASHER	(1)
6		A1502-090-00A	STOP RING	(1)
7		A3231-957-0A0	THREAD GUIDE BASE ASM.	(1)
8		SM-5030655-SN	SCREW	(1)
9		A1136-090-0AA	STOPPER PLATE A ASM.	(1)
10	*	A1138-090-00A	OIL WICK A	(1)
11		SM-5030655-SN	SCREW	(1)
12	#02	A1128-096-000	THREAD GUIDE NO.1	(1)
13	#02	SM-5030655-SN	SCREW	(1)
14		A1137-090-000	HANDLE GUIDE SHAFT	(2)
15		A1138-500-000-A	WASHER	(1)
16		SM-5040655-SN	SCREW	(2)
17		SM-5030655-SN	SCREW	(1)
18		A3221-096-000	ADJUSTING PLATE	(1)
19		A3226-096-0A0-A	BOBBIN WINDER SWITCH ASM.	(1)
20		SL-5031031-SE	SCREW	(1)
21		A3204-090-0A0	BOBBIN WINDER ASM.	(1)
22		A3208-X28-000	SPRING	(1)
23		A3205-090-000	SCREW	(1)
24		A3216-001-00A	RUBBER RING	(1)
25		A3235-096-000	BOBBIN WINDER SWITCH INSTALLING PLATE	(1)
26		A3236-096-000	CONTACT PLATE	(1)
27		SL-5030635-SN	SCREW	(1)
28		SM-4831001-SF	SCREW	(1)
29		A1134-090-0A0	HANDLE ASM.	(1)
30		A3217-072-000	BOBBIN HOLDER	(1)
31		SL-5030801-SN	SCREW	(1)
32		A3218-096-000	BOBBIN HOLDER SHAFT	(1)
33		A3219-096-0A0	BOBBIN WINDER CONTROLLER ASM.	(1)
34		SM-4041055-SF	SCREW	(1)
35		A3222-090-000	SPRING	(1)
36		A1136-090-0AB	OIL WICK HOLDER PLATE B ASM.	(1)
37	*	A1138-090-00B	OIL WICK B	(1)
38		A1502-090-000	KNOB	(1)
39		A1502-090-00C	WASHER	(1)
40	#01	A1128-X28-0B0	FIRST TENSION BASE MAS. ASM.	(1)
41	#01	A1127-X28-000	FIRST TENSION KNOB	(1)
42	#01	A1126-X28-000	FIRST TENSION SPRING	(2)
43	#01	A3190-030-Z00	TENSION BASE B	(1)
44	#01	A3189-030-Z00	TENSION BASE A	(1)
45	#01	A1128-X28-0A0	FIRST TENSION ASM.	(1)
46	#01	A1130-X28-000	FIRST THREAD TENSION DISK FIX PLATE	(1)
47	#01	SM-5020301-SC	SCREW M2 L=3	(1)
48	#01	SM-5030655-SN	SCREW M3X0.5 L=6	(1)
49		SM-5042005-SN	SCREW M4 L=20	2
50		A3805-Q98-ZA0	FACE PLATE ASM.	1
51		A3805-096-000	FACE PLATE	(1)
52		A4078-550-00B	LAMP CLIP BAND	(2)
53		A3115-D25-000	FACE COVER	(1)
54		A3116-Q98-Z00	PRESSURE INDICATING PLATE	(1)
55		A3117-090-000	HOLDING PLATE	(1)
56		SM-5030655-SN	SCREW	(1)
57		A3119-096-000	SPRING	(1)
58		SM-5030655-SN	SCREW	(1)
59		A3118-090-0A0	FACE COVER LATCH ASM.	(1)
60		SM-5030655-SN	SCREW	(4)
61		SL-5040631-SE	SCREW	(2)
62		A3151-535-000	NUT	(1)
63		A3120-D25-0A0	THREAD TRIMMER KNIFE ASM.	(1)
64		SM-5030655-SN	SCREW	(1)
65		A3123-D25-000	KNIFE INSTALLING BASE	(1)
66		SM-5030501-SC	SCREW	(1)
67		400-96595	ASSY_LED_LAMP	(1)
68		400-96594	LED_BRACKET	(1)
69		SM-5030455-SF	SCREW M3 L=4	(1)
70		400-96551	ASSY_LED_CIRCUIT_BOARD	(1)
71		400-96593	LED_CASE	(1)
72		SM-5030455-SF	SCREW M3 L=4	(1)
		NOTE	#01.....FOR TL-2010Q #02.....FOR TL-2000QI	

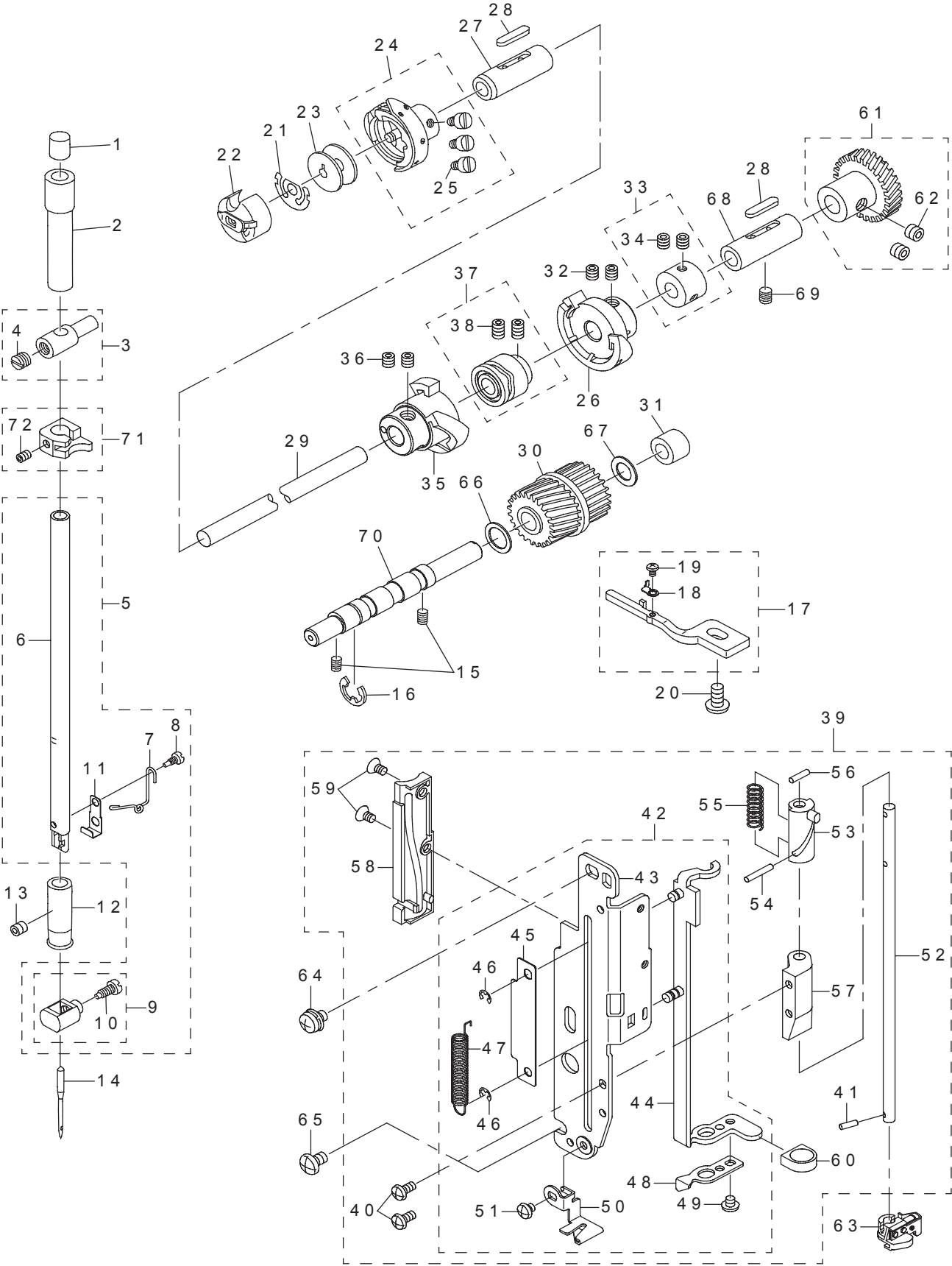
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3. MAIN SHAFT, THREAD TAKE-UP AND IDLER COMPONENTS



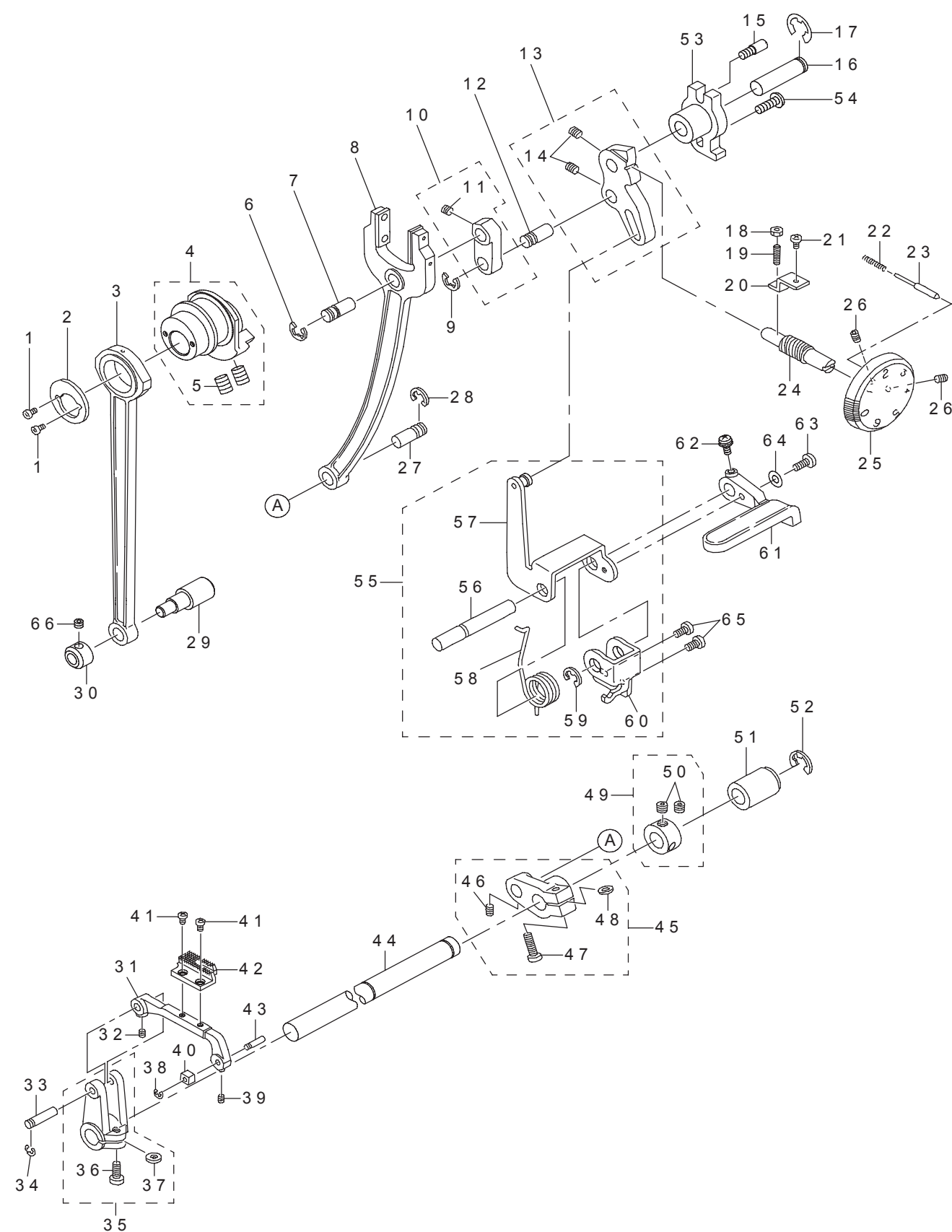
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A1901-090-0C0	THREAD TAKE-UP MAS. ASM.	1
2		A1902-090-000	THREAD TAKE-UP SUPPORTING SHAFT	(1)
3		A1901-090-0B0	THREAD TAKE-UP ASM.	(1)
4	*	A1904-090-0A0	THREAD TAKE-UP SUPPORT ASM.	(1)
5	*	A1901-090-0A0	THREAD TAKE-UP BODY ASM.	(1)
6		WP-0620316-RZ	WASHER	(1)
7		A1408-090-000	NEEDLE BAR CRANK ROD	(1)
8		A1209-072-000	NEEDLE BAR CRANK	(1)
9		A1219-907-000	LEFT SCREW	(1)
10		A7201-090-0B0	IDLER MAS. ASM.	1
11	*	RE-0600000-K0	E-RING	(1)
12	*	A7203-090-0A0	IDLER ASM.	(1)
13	*	A7204-090-000-A	WASHER	(2)
14	*	A7201-090-0A0	IDLER INSTALLING PLATE ASM.	(1)
15		SM-5040855-SN	SCREW	1
16		A1201-D98-0A0	MAIN SHAFT ASM.	1
17		SM-8060502-TP	SCREW	(2)
18		A1202-090-000	MAIN SHAFT FRONT BUSHING	1
19		A1203-007-000	FELT	1
20		SM-8050602-TP	SCREW	1
21		A1205-090-0A0	MAIN SHAFT THRUST COLLAR ASM.	1
22		SM-8060502-TP	SCREW	(2)
23		A1210-D25-000	MAIN SHAFT DETECTOR SHIELD	1
24		A1226-D98-000	SCREW	1
25		A7110-090-000	MAIN SHAFT TIMING-BELT	1
26		A1227-D98-000	MAIN SHAFT PULLEY	1
27		A1204-090-000	MAIN SHAFT REAR BUSHING	1
28		RE-1000000-K0	E-RING	1
29		A1225-090-000	STOPPER PIN	1
30		A1232-090-000-A	MOTOR PULLEY	1
31		A1244-096-000	CLUTCH SPRING SUPPORT	1
32		A1248-096-000	CLUTCH SPRING	1
33		A1229-090-000	HAND WHEEL BUSHING	1
34		A1228-090-000-A	HAND WHEEL	1
35		A1230-500-000-A	SCREW	1
36		SM-8050602-TP	SCREW	1
NOTE		PLEASE REFER TO REMARKS FOR PARTS MARKED WITH (*)		

4. NEEDLE BAR, HOOK DRIVING SHAFT AND THREADER COMPONENTS



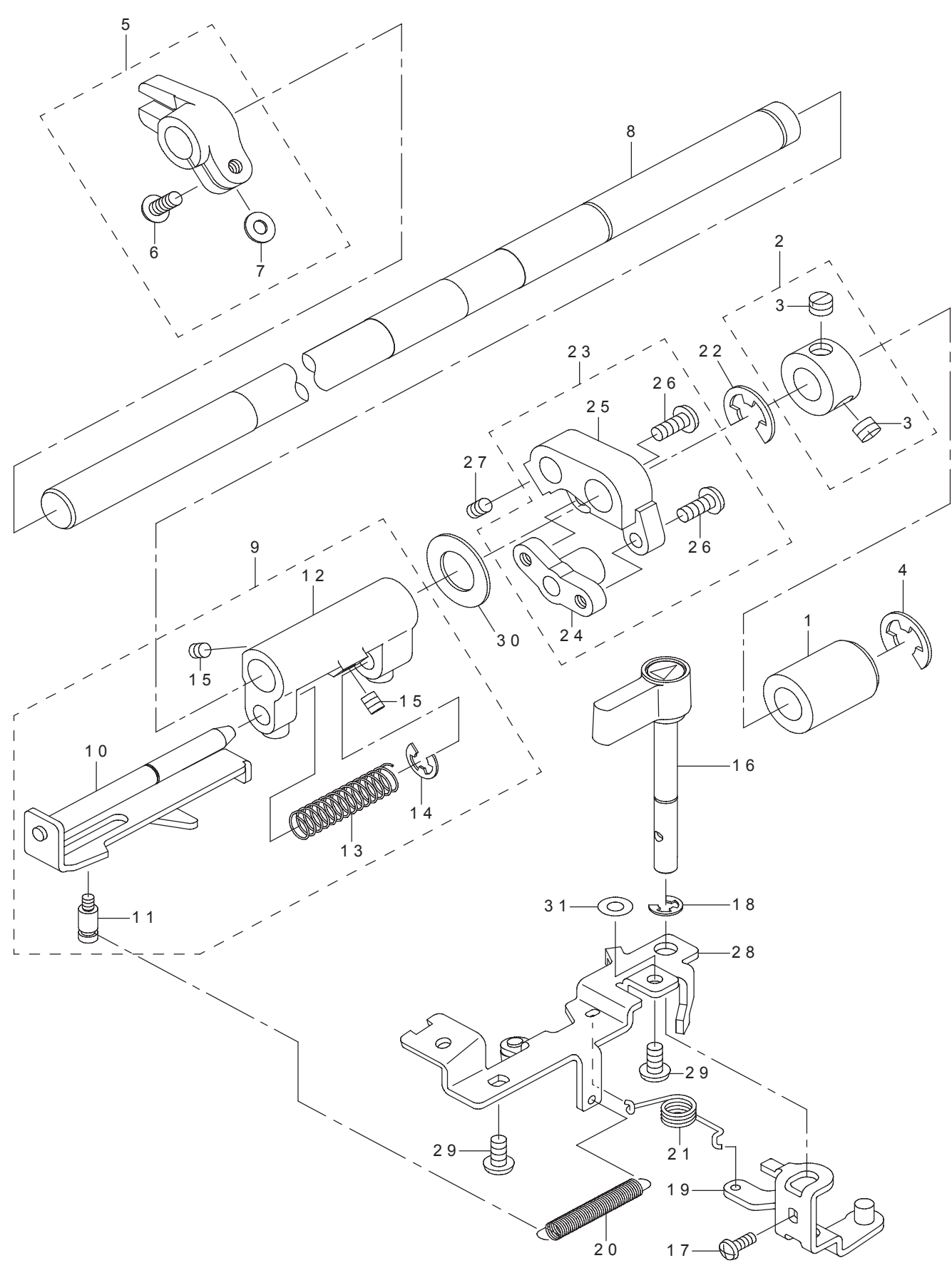
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A1404-072-000	FELT	1
2		A1402-090-000	NEEDLE BAR UPPER BUSHING	1
3		A1411-090-0A0	NEEDLE BAR CONNECTION ASM.	1
4		SM-8060510-SP	SCREW	(1)
5		A1401-096-0B0-A	NEEDLE BAR ASM.	1
6		A1401-096-000-A	NEEDLE BAR	(1)
7		A1416-096-00A-A	NEEDLE BAR THREAD BRACKET	(1)
8		A1420-001-000	SCREW	(1)
9		A1416-096-0A0	NEEDLE CLAMP ASM.	(1)
10	*	A1417-096-000	SCREW	(1)
11		A1402-096-000-A	NEEDLE MIS-INSERT PREVENTING PLATE	(1)
12		A1403-090-000	NEEDLE BAR LOWER-BUSHING	1
13		SM-8040402-TP	SCREW	1
14		MHA-100B1400	NEEDLE(HA 1 #14)	1
15		SM-8040602-TP	SCREW	2
16		RE-0600000-K0	E-RING	1
17		A1835-090-0A0-B	BOBBIN CASE POSITIONING FINGER ASM.	1
18	*	A1835-090-A00-A	SPRING	(1)
19	*	SM-4020301-SN	SCREW	(1)
20		SM-5040855-SN	SCREW	1
21		A1837-700-00A	IDLING PREVENTING SPRING	1
22		A1837-D25-0AB	BOBBIN CASE ASM.	1
23		A9117-007-000	BOBBIN	1
24		A1830-D25-0AA	HOOK ASM.	1
25		SS-6110560-TP	SCREW	(3)
26		A2462-D25-000	ROLLER HOLDING CAM	1
27		A1802-007-000	HOOK DRIVING SHAFT FRONT BUSHING	1
28		B1806-038-000	FELT	2
29		A1801-D98-000	HOOK DRIVING SHAFT	1
30		400-80974	HOOK DRIVING SHAFT PULLEY	1
31		A1809-096-00A	ECCENTRIC SHAFT BUSHING	1
32		SM-8050402-TP	SCREW	2
33		A1891-096-0A0	HOOK DRIVING SHAFT THRUST COLLAR ASM.	1
34		SM-8040402-TP	SCREW	(2)
35		A2461-D25-000	TREAD CUTTER AUXILIARY CAM	1
36		SM-8040402-TP	SCREW	2
37		A2402-090-0A0-B	THREAD CUTTER CAM ASM.	1
38		SM-8050602-TP	SCREW	(2)
39		A1450-D25-0B0	THREAD SUPPORTING PLATE ASM.	1
40		SM-5030655-SN	SCREW	(2)
41	*	PH-0200062-C0	PIN B	(1)
42		A1450-D25-0A0	THREAD SUPPORTING PLATE ASM.	(1)
43	*	A1450-096-000	THREAD SUPPORTING PLATE	(1)
44	*	A1431-096-0A0	THREAD LEVER SUPPORTING PLATE ASM.	(1)
45	*	A1453-096-000	SLIDE PLATE	(1)
46		RE-0250000-K0	E-RING	(2)
47		A1433-096-000	SPRING	(1)
48		A1452-096-000	THREAD GUIDE	(1)
49		SM-5030355-SN	SCREW	(1)
50		A1419-D25-000-A	NEEDLE BAR THREAD GUIDE	(1)
51		SM-5030355-SN	SCREW	(1)
52	*	A1432-096-000-A	THREAD BAR	(1)
53	*	A1426-096-000	THREAD OPERATING CYLINDER A	(1)
54	*	A1432-096-00A	PIN A	(1)
55	*	A1434-096-000	SPRING	(1)
56		A1432-096-00C	PIN C	(1)
57		A1451-096-000	THREADER BAR SUPPORT	(1)
58	*	A1426-096-00B	THREADER OPERATING CYLINDER B	(1)
59		SM-1860601-SC	SCREW	(2)
60		A1430-096-000-A	THREAD LEVER	(1)
61		A1805-D98-0A0	HOOK DRIVING SHAFT GEAR ASM.	1
62		SM-8050402-TP	SCREW	(2)
63		A1440-D25-0A0-A	THREADER HOOK HOLDER ASM.	1
64		SL-5040631-SE	SCREW	1
65		SM-4040655-SN	SCREW	1
66		WP-0850616-SP	WASHER A	1
67		WP-0700616-SP	WASHER B	1
68		A1804-007-000	HOOK DRIVING SHAFT REAR BUSHING	1
69		SM-8050602-TP	SCREW	1
70		A1809-D98-000	PULLY ECCENTRIC SHAFT	1
71		A1413-096-0A0	NEEDLE ROD GUIDE ASM.	1
72		SM-8030402-TP	SCREW	(1)
		NOTE	PLEASE REFER TO REMARKS FOR PARTS MARKED WITH (*)	

5. FEED MECHANISM COMPONENTS



REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		SM-4860655-SN	SCREW	2
2		A1208-090-000	FEED CAM THRUST PLATE	1
3		A1701-090-000	FEED ROD	1
4		A1207-090-0A0	FEED CAM ASM.	1
5		SM-8060802-TP	SCREW	(2)
6		RE-0600000-K0	E-RING	3
7		A1618-090-000	CONNECTING SHAFT	1
8		A1614-090-0A0	FORKED ROD ASM.	1
9		RE-0600000-K0	E-RING	1
10		A1619-090-0A0	FORKED LINK ASM.	1
11		SM-8050602-TP	SCREW	(1)
12		A1618-090-000	FORKED ROD SHAFT	1
13		A1622-090-0A0	FEED REGULATOR ASM.	1
14		SM-8050602-TP	SCREW	(2)
15		A1627-090-000-A	ROTATION STOPPER	1
16		A1625-090-000-A	FEED REGULATOR SHAFT	1
17		RE-0600000-K0	E-RING	1
18		NM-6030002-SF	NUT	1
19		SM-8031400-TP	SCREW	1
20		A1653-090-000	STOPPER	1
21		SM-5030655-SN	SCREW	1
22		A1148-D25-000	SPRING	1
23		A1147-090-000	PIN	1
24		A1652-090-000	SCREW	1
25		A1647-096-0A0-A	FEED DIAL ASM.	1
26		SM-8030402-TP	SCREW	2
27		A1618-090-000	FORKED ROD CONNECTING SHAFT	1
28		RE-0600000-K0	E-RING	1
29		400-61235	FEED ROD CONNECTING SHAFT	1
30		073195006000	THRUST COLLAR	1
31		A1602-090-000	FEED BASE	1
32		SM-8030502-TP	SCREW	1
33		A1603-090-000	FEED BASE SHAFT	1
34		RE-0300000-K0	E-RING	1
35		A1605-090-0A0	FEED SHAFT ARM ASM.	1
36		SM-4041055-SP	SCREW	(1)
37		WP-0430801-SD	WASHER	(1)
38		RE-0200000-K0	E-RING	1
39		SM-8030502-TP	SCREW	1
40		A1710-090-000	FEED BASE SQUARE BLOCK	1
41		A1606-090-000	SCREW	2
42		A1635-090-000	FEED DOG A	1
43		A1711-090-000	SQUARE BLOCK SHAFT	1
44		A1601-096-000	FEED ROD SHAFT	1
45		A1612-090-0A0	FEED ROD ARM ASM.	1
46		SM-8040602-TP	SCREW	(1)
47		SM-5041455-SP	SCREW	(1)
48		WP-0430801-SD	WASHER	(1)
49		A1203-008-0A0	THRUST COLLAR ASM.	1
50		SM-8060502-TP	SCREW	(2)
51		A1604-090-000	REAR BUSHING	1
52		RE-0800000-K0	E-RING	1
53		A1626-090-000-A	FEED REGULATOR SHAFT BUSHING	1
54		SM-5041255-SN	SCREW	1
55		A1620-090-0B0	FEED REGULATOR LEVER ARM(PARTIAL ASM.)	1
56	*	A1621-090-000	FEED REGULATOR LEVER SHAFT	(1)
57	*	A1620-090-0A0	FEED REGULATOR LEVER ARM ASM.	(1)
58	*	A1683-090-000	SPRING	(1)
59	*	RE-0600000-K0	E-RING	(1)
60	*	A1623-090-000	INSTALLING PLATE	(1)
61		A1628-090-000-A	FEED REGULATOR LEVER	1
62		SL-5030831-SF	SCREW	1
63		SM-5041055-SN	SCREW	1
64		WP-0430801-SC	WASHER	1
65		SM-5040855-SN	SCREW	2
66		SM-8040302-TP	SETSCREW	1
	NOTE	PLEASE REFER TO REMARKS FOR PARTS MARKED WITH (*)		

6. DROP FEED KNOB COMPONENTS

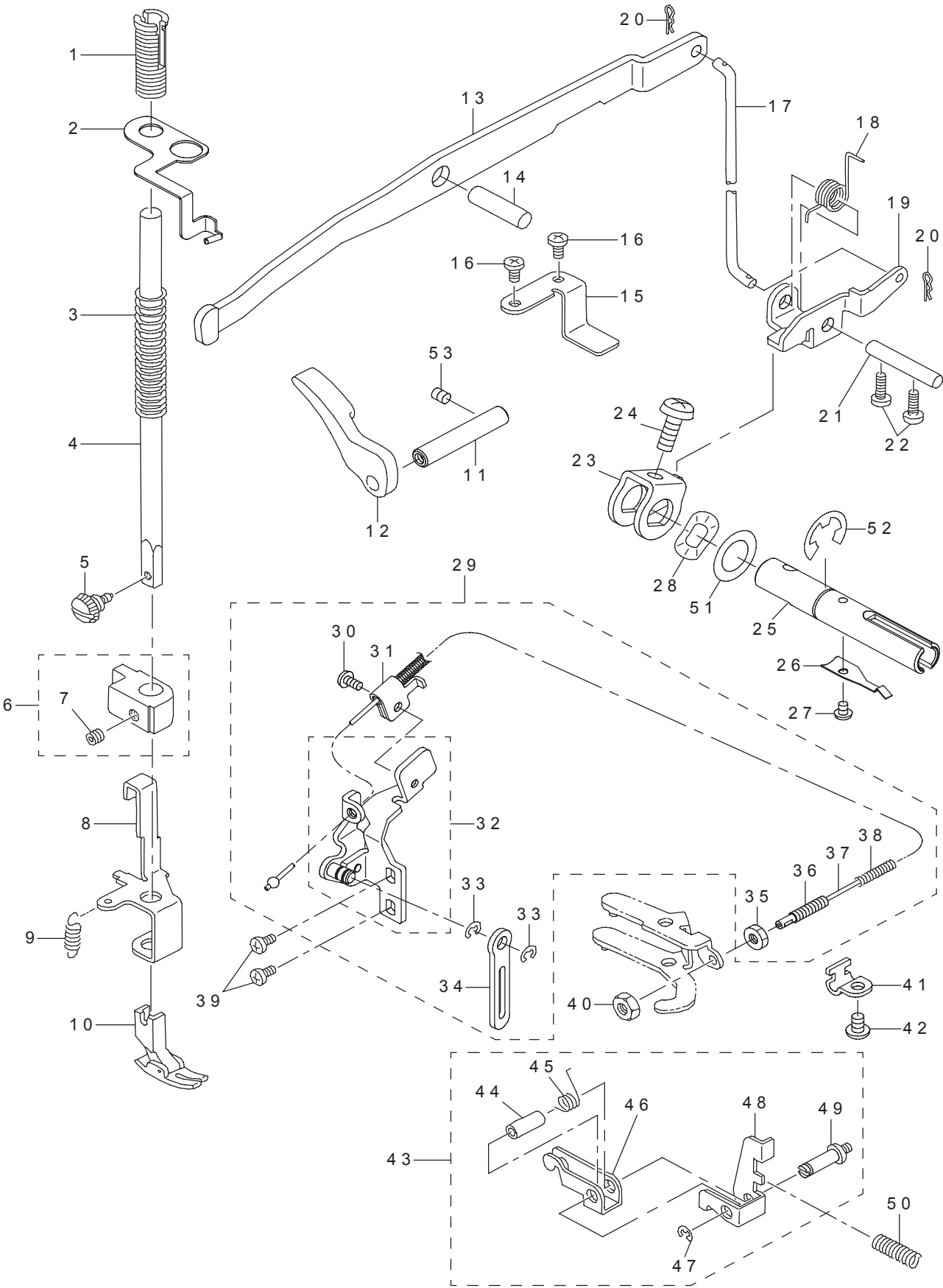


REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A1604-090-000	VERTICAL FEED SHAFT REAR METAL	1
2		A1203-008-0A0	THRUST COLLAR ASM.	1
3		SM-8060502-TP	SCREW	(2)
4		RE-0800000-K0	E-RING	1
5		A1704-090-0A0	VERTICAL FEED SHAFT ARM ASM.	1
6		SM-4041055-SP	SCREW	(1)
7		WP-0430801-SD	WASHER	(1)
8		A1601-096-000	VERTICAL FEED SHAFT	1
9		A1665-096-0B0-A	DROP FEED CHANGE SHAFT PLATE MAS. ASM.	1
10		A1665-096-0A0-A	DROP FEED CHANGE SHAFT PLATE ASM.	(1)
11		A1663-096-000	GUIDE PIN A	(1)
12		A1662-096-000	GUIDE	(1)
13		A1667-096-000	SPRING	(1)
14		RE-0500000-K0	E-RING	(1)
15		SM-8040402-TP	SCREW	(2)
16		A1674-X28-0A0	DROP FEED KNOB ASM.	1
17		SM-5030855-SN	SCREW	1
18		RE-0400000-K0	E-RING	1
19		A1671-096-0A0-A	DROP FEED ADJUSTING ARM ASM.	1
20		A1668-096-000	GUIDE SPRING	1
21		A1673-096-000	SPRING	1
22		RE-0800000-K0	E-RING	1
23		400-61238	VERTICAL FEED ARM ASM.	1
24	*	400-61236	DROP FEED CONNECTING SHAFT SUP	(1)
25	*	400-61237	VERTICAL FEED ARM	(1)
26		SM-3041052-TN	SCREW M4 L=10	(2)
27		SM-8040602-TP	SCREW	1
28		A2446-096-0A0	WIRE INSTALLING PLATE ASM.	1
29		SM-5040855-SN	SCREW	2
30		WP-1000316-RZ	WASHER	1
31		WP-0430801-SD	WASHER M4	1

NOTE

PLEASE REFER TO REMARKS FOR PARTS MARKED WITH (*)

7. PRESSER, KNEE LIFTER, WIRE HOLDER AND THREAD RELEASE COMPONENTS



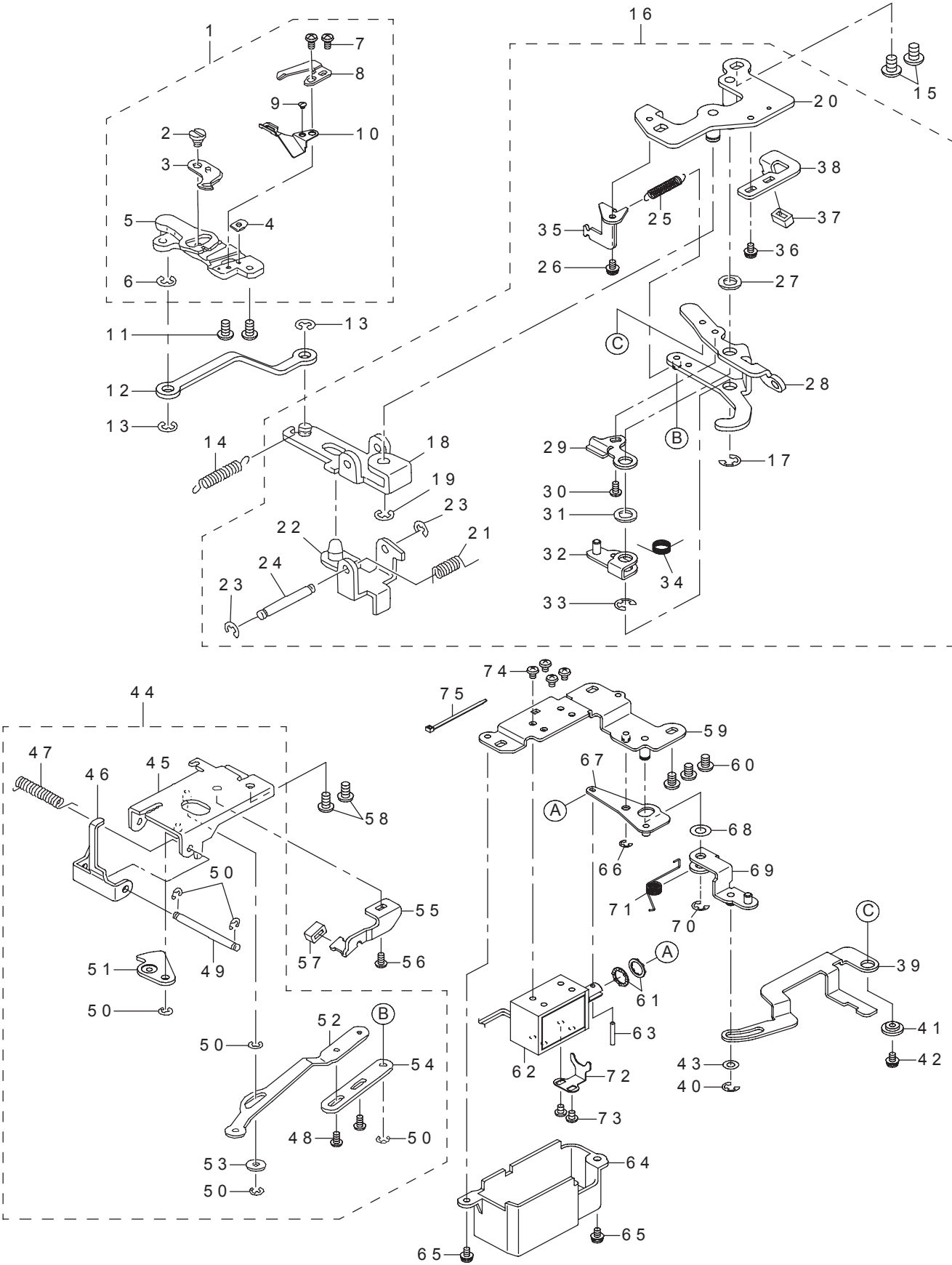
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A1509-090-000	PRESSER REGULATING SCREW	1
2		A1503-D25-0A0	PRESSURE INDICATOR ASM.	1
3		A1505-D25-000	PRESSER SPRING	1
4		A1501-090-000	PRESSER BAR	1
5		A1132-025-000	SCREW	1
6		A1507-096-0A0	PRESSER BAR CONNECTION ASM.	1
7		SM-8060502-TP	SCREW	(1)
8		400-95165	PRESSER_LEVER	1
9		A1515-090-000	SPRING	1
10		B1524-012-0A0	STANDARD PRESSER FOOT ASM.	1
11		A1513-X28-000	LIFTING LEVER SHAFT	1
12		A1512-090-000	LIFTING LEVER	1
13		400-95168	KNEE LIFTER LEVER	1
14		A3407-090-000	KNEE LIFTER LEVER SHAFT	1
15		A3408-090-000	STOPPING PLATE	1
16		SM-5040855-SN	SCREW	2
17		A3413-090-000	KNEE LIFTER LINK	1
18		A3411-090-000	SPRING	1
19		A3412-X28-000	PLATE	1
20		A3413-090-00A	SNAP PIN	2
21		A3410-090-000	CLAW LEVER SHAFT	1
22		SM-5041255-SN	SCREW	2
23		400-65584	CLAW LEVER ACTUATING PLATE	1
24		SM-5051255-SN	SCREW	1
25		A3420-X28-000	KNEE LIFTER LEVER SHAFT	1
26		A3421-X28-000	SPRING	1
27		SM-5030455-SF	SCREW	1
28		A3106-202-000	WASHER	1
29		400-95164	ALL_ASSY_WIRE HOLDER	1
30		SM-5030655-SN	SCREW	(1)
31	*	A2449-090-000	WIRE TUBE HOLDER B	(1)
32	*	400-95162	SUB_ASSY_WIRE HOLDER	(1)
33	*	RE-0300000-K0	E-RING	(2)
34	*	A2444-090-000	CONNECTING LINK	(1)
35		NS-6620310-SP	NUT	(1)
36	*	D3159-555-B00	WIRE SET SCREW	(1)
37	*	A2447-090-000	WIRE CABLE	(1)
38	*	A2448-090-000	WIRE TUBE	(1)
39		SM-5040855-SN	SCREW	2
40		NS-6620310-SP	NUT	1
41		A2441-096-000	WIRE TUBE HOLDER	1
42		SM-4040655-SN	SCREW	1
43		A1517-090-0A0	THREAD RELEASE PLATE ASM.	1
44	*	A1517-090-00C	BUSHING	(1)
45	*	A1517-090-00D	SPRING	(1)
46	*	A1517-090-00B	THREAD RELEASE PLATE B	(1)
47		RE-0300000-K0	E-RING	(1)
48	*	A1517-090-00A	THREAD RELEASE PLATE A	(1)
49	*	A1518-090-000	THREAD RELEASE PLATE SHAFT	(1)
50		A1519-090-000	SPRING	1
51		WP-1220516-RZ	WASHER 12.2X18X0.5	1
52		RE-0900000-K0	E-RING 9	1
53		SM-8040412-TP	SET SCREW M4 L=4	1
		NOTE	PLEASE REFER TO REMARKS FOR PARTS MARKED WITH (*)	

From the library of: Diamond Needle Corp



REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		400-96696	MOTOR_C_ASM.	1
2		NM-6040001-SC	NUT	(2)
3		A7120-096-000	MOTOR BOARD INSTALLING BASE	(1)
4		A7122-D25-0A0-A	MP DETECTION BOARD ASM.	(1)
5		SL-5030531-SF	SCREW	(1)
6		SL-5031251-SP	SCREW	(1)
7		A7121-096-0A0	MP DETECTION BOARD SHUT PLATE ASM.	(1)
8		A7100-Q98-ZA0-A	MOTOR A ASM.	(1)
9		60702001000	SPACER	(1)
10		WP-0451016-SC	WASHERS	(1)
11		PS-0200142-KP	MOTOR SHAFT PULLEY PIN	(1)
12		A7100-009-00C	MOTOR RUBBER CUSHION	(1)
13		A7100-D98-00A	MOTOR SHAFT PULLEY	(1)
14		A7100-D98-00B	PULLEY FLANGE	(1)
15		RE-0400000-KR	E-RING	(1)
16		NM-3040550-SC	NUT	(2)
17		A7113-D25-000	WASHER	(1)
18		400-96694	MOTOR_BRACKET_ASM.	(1)
19		A4032-01S-Z00	POWER SWITCH	(1)
20		A4078-550-00B	CLIP BAND	(1)
21		SM-5030655-SN	SCREW	(2)
22		A7101-090-000	MOTOR BRACKET	(1)
23		400-96693	INLET_INSTALLING_PLATE_ASM_UL	(1)
24		400-96587	INLET_INSTALLING_PLATE	(1)
25		400-96588	CONNECTOR_MOUNT	(1)
26		SM-5030655-SN	SCREW M3X0.5 L=6	(1)
27		SM-5030655-SN	SCREW M3X0.5 L=6	(2)
28		400-96550	ASSY_CONT_SOCKET	(1)
29		400-96549	POWER CORD INLET ASM.	(1)
30		A7100-090-00E	BRUSH CAP	(2)
31		A7100-090-00D	CARBON BRUSH	(2)
32		ST-5030851-SN	SCREW	2
33		400-96747	MAIN BOARD ASM.	1
34		A7112-090-000	MOTOR TIMING BELT	1
35		A4043-D25-000-A	POWER BOARD COVER	1
36		SM-5031401-SE	SCREW B	1
37		SL-5030831-SF	SCREW A	1
38		A3225-096-000	THREAD TRIMMER SWITCH BOARD CASE	1
39		A3227-D25-0B0-A	THREAD TRIMMER SWITCH BOARD ASM.	1
40		ST-5030551-SR	SCREW	1
41		SL-5030831-SF	SCREW	2
42		A3228-D25-000	THREAD TRIMMER SWITCH BUTTON	1
43		A4505-Q98-ZA0-A	POWER TRANSFORMER ASM.	1
44		SM-5040855-SN	SCREW	2
45		A4011-096-000-A	HALF STITCH SWITCH BUTTON	1
46		SM-5050855-SN	SCREW	2
47		A4078-550-00B	MAIN BOARD CLIP BAND	4
48		A4042-D25-000	CASE COVER	1
49		A4044-D25-000-A	MAIN BOARD INSULATION SEAT	1
50		A4035-Q98-ZA0-A	FILTER BOARD ASM.	1
51		HF-0059050-P0	FUSE	1
52		A4078-550-00B	FILTER BOARD CLIP BAND	1
53		A4016-D25-000	FILTER BOARD COVER	1
54		SL-5030851-SN	SCREW	1

9. MOVING KNIFE, LOOPER AND THREAD TRIMMER SOLENOID COMPONENTS



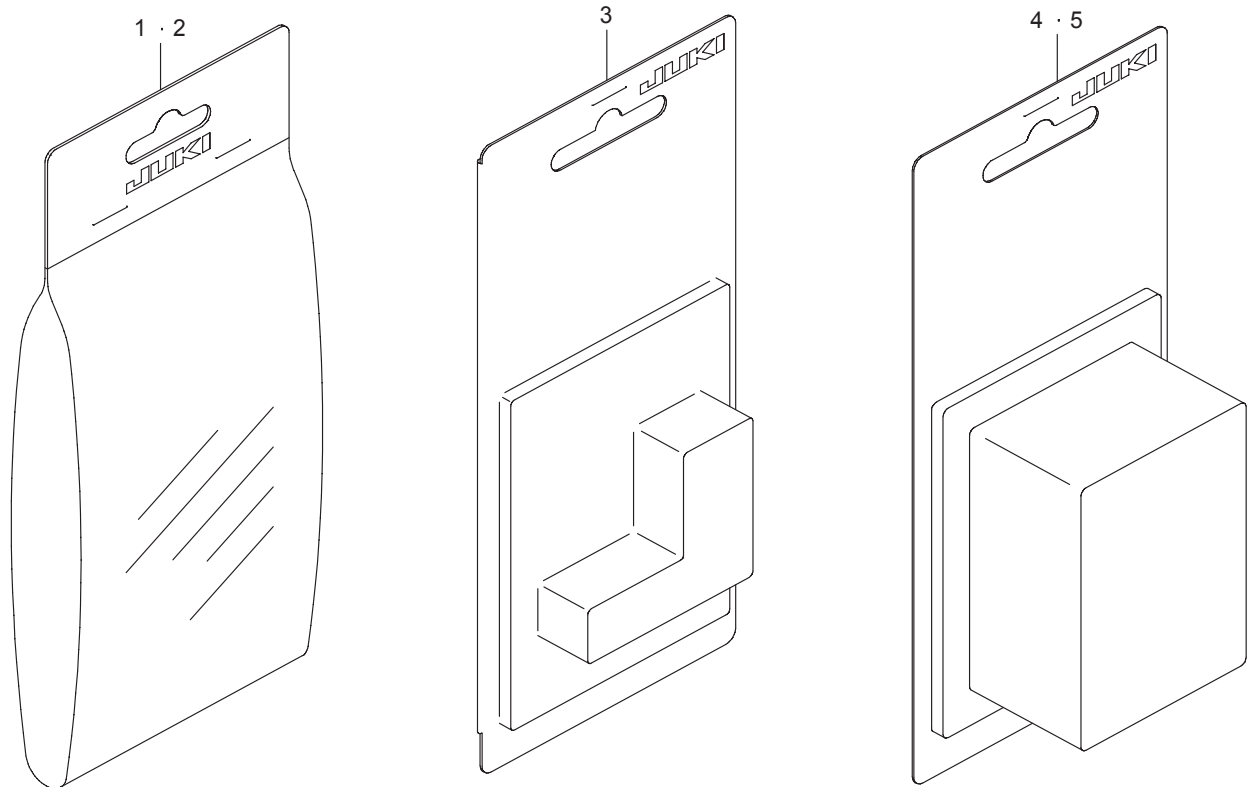
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A1872-090-0B0-B	MOVING KNIFE BASE MAS. ASM.	1
2	*	A1873-090-000	SCREW	(1)
3		110-40003	MOVING KNIFE	(1)
4	*	D2404-555-B00	COUNTER KNIFE MOUNTING PLATE	(1)
5	*	A1872-090-0A0	MOVING KNIFE BASE ASM.	(1)
6		RE-0400000-K0	E-RING	(1)
7		SM-5030655-SN	SCREW	(2)
8		D2406-555-D0H	COUNTER KNIFE	(1)
9		SS-2060210-SP	SCREW	(1)
10	*	A1890-090-000-B	KNIFE THREAD GUIDE	(10)
11		SM-4040855-SP	SCREW	2
12		A1882-D25-000	MOVING KNIFE LINK	1
13		RE-0400000-K0	E-RING	2
14		A1869-090-000	MOVING KNIFE ARM SPRING	1
15		SM-4050855-SP	SCREW	2
16		A1870-D25-0C0-A	MOVING KNIFE INSTALLING PLATE MAS. ASM.	1
17		RE-0500000-K0	E-RING	(1)
18	*	A1876-090-0A0	MOVING KNIFE ARM ASM.	(1)
19		RE-0500000-K0	E-RING	(1)
20	*	A1870-D25-0A0-A	MOVING KNIFE INSTALLING PLATE ASM.	(1)
21	*	A1881-090-000	SPRING	(1)
22	*	A1878-090-0A0-A	MOVING KNIFE ROLLER ARM ASM.	(1)
23		RE-0400000-K0	E-RING	(2)
24	*	A1880-090-000	ROLLER ARM SHAFT	(1)
25		A3130-700-000	SPRING	(1)
26		SL-5030631-SS	SCREW	(1)
27		A1728-090-00A	WASHER	(1)
28		A1727-D25-0A0-A	LOOPER LINK ARM ASM.	(1)
29		A1726-D25-000-A	LINK ARM FIXING PLATE	(1)
30		SM-5030631-SF	SCREW	(1)
31		A1728-090-00A	WASHER	(1)
32		A1724-D25-0A0	LINK ARM SUPPORT PLATE ASM.	(1)
33		RE-0500000-0K-0	E-RING	(1)
34		A1733-D25-000	SPRING	(1)
35		A1729-D25-000	LOOPER LINK ARM SPRING RACK	(1)
36		SL-5030631-SF	SCREW	(1)
37		A1735-D25-A00	STOPPER RUBBER	(1)
38		A1735-D25-000	LOOPER LINK ARM STOPPER PLATE	(1)
39		A1723-D25-000	THREAD TRIMMER SOLENOID LINK A	1
40		RE-0400000-K0	E-RING	1
41		A2435-033-000	COLLAR	1
42		SL-5030655-SF	SCREW	1
43		A3109-9DC-000	WASHER	1
44		A1705-D98-0B0-A	LOOPER MAS. ASM.	1
45	*	A1706-090-0A0-A	LOOPER INSTALLING ARM ASM.	(1)
46	*	A1705-D98-000	LOOPER	(1)
47	*	A1708-090-000	LOOPER SPRING	(1)
48	*	SM-5030655-SN	SCREW	(2)
49	*	A1707-090-000	LOOPER SHAFT	(1)
50	*	RE-0300000-K0	E-RING	(6)
51	*	A1712-090-0A0	LOOPER CAM ASM.	(1)
52	*	A1730-090-00A	LOOPER LINK A	(1)
53	*	WP-0450816-SC	WASHER	(1)
54	*	A1730-090-00B	LOOPER LINK B	(1)
55	*	A1732-D25-000	LOOPER STOPPER PLATE	1
56	*	SM-5030655-SN	SCREW	1
57	*	A1735-D25-A00	STOPPER RUBBER	1
58		SM-5040855-SN	SCREW	2
59		400-77579	SOLENOID_INSTALLING_BASE_ASM.	1
60		SM-5040605-5S-N	SCREW	3
61		A2470-T70-000	CUSHION RUBBER	1
62		A2400-D25-0A0-A	THREAD TRIMMER SOLENOID ASM.	1
63		PS-0200142-KP	PIN	1
64		A2401-D25-000	SOLENOID COVER	1
65		SL-5030655-SF	SCREW	2
66		RE-0300000-K0	E-RING	1
67		A2470-D25-0A0	OPERATING LINK	1
68		WP-0530516-RZ	WASHER	1
69		A2464-D25-0A0	AUXILIARY LINK ASM.	1
70		RE-0400000-K0	E-RING	1
71		A2467-D25-000	SPRING	1
72		A2469-T70-000	SOLENOID STOPPER	1
73		SM-5030355-SN	SCREW	2
74		SM-5030401-SN	SCREW	4
75		A4078-550-00B	CABLE BAND	1
		NOTE	PLEASE REFER TO REMARKS FOR PARTS MARKED WITH (*)	

This exploded view diagram illustrates the assembly of a portable electronic device. The components are numbered as follows:

- 1, 2:** Screws for the top cover.
- 3:** A screwdriver.
- 4:** A thin metal strip or gasket.
- 5:** Four small circular spacers or washers.
- 6:** A small metal bracket or clip.
- 7:** A circular base or foot.
- 8:** A small electronic component or sensor.
- 9:** A metal bracket or clip.
- 10:** A small rectangular component, possibly a battery or sensor.
- 11:** A rectangular panel or cover.
- 12:** A metal bracket or clip.
- 13, 14:** Two identical metal brackets or clips.
- 15:** A metal bracket or clip.
- 16:** A small electronic component or sensor.
- 17:** A small electronic device with a display and buttons.
- 18:** A large rectangular box or enclosure.
- 19:** A rectangular panel or cover.
- 20:** A rectangular panel or cover.
- 21:** A rectangular panel or cover.
- 22:** A rectangular panel or cover.
- 23:** A rectangular panel or cover.
- 24:** A small electronic component or sensor.
- 25:** A cable or connector.
- 26, 27:** Two identical rectangular panels or covers.
- 28:** A rectangular panel or cover.
- 29:** A rectangular panel or cover.
- 30:** A rectangular panel or cover.
- 31:** A rectangular panel or cover.
- 32:** A small electronic component or sensor.
- 33:** A small electronic component or sensor.
- 34:** A small electronic component or sensor.
- 35:** A small electronic component or sensor.
- 36:** A small electronic component or sensor.
- 37:** A small electronic component or sensor.
- 38:** A small electronic component or sensor.
- 39:** A small electronic component or sensor.
- 40:** A small electronic component or sensor.
- 41:** A small electronic component or sensor.
- 42:** A small electronic component or sensor.
- 43:** A small electronic component or sensor.
- 44:** A small electronic component or sensor.

REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A9121-Q98-ZA0-A	ACCESSORY BAG ASM.	1
2		400-98277	ACCESSORY BAG ASM.	1
3		A9103-102-000	SCREWDRIVER(MEDIUM)	(1)
4		A9137-956-000	CLEANING BRUSH	(1)
5		A9117-007-000	BOBBIN	(4)
6	#01	A9104-090-000	HEMMER	(1)
7		A1150-090-000	SPOOL CAP	(1)
8		A9102-062-BA0	OILER	(1)
9	#01	A9133-090-000	ZIPPER FOOT	(1)
10		MHA-1M111422	NEEDLE(HA 1#11,#14)	(1)
11		B9101-552-000	ACCESSORY BOX	(1)
12		A9150-E98-ZA0-A	UPPER FEED ATTACHMENT ASM.	(1)
13	#01	A5133-E98-BB0-A	1/4 QUILTING FOOT	(1)
14		A5133-E98-AB0-A	1/5 QUILTING FOOT	(1)
15		A5140-E98-ZA0	COMPENSATING FOOT ASM.	(1)
16		A9110-700-000	SCREWDRIVER	(1)
17		400-97804	FOOT_CONTROLLER_ASM. (FOR_ABROAD)	1
18		400-96731	CARTON_CASE_TL_FOREIGN	1
19		400-75482	WARRANTY_CARD(JUKI_AMERICA)	1
20		A8401-D25-000	MAIN BODY CASE	1
21		400-98221	FRONT STYROFOAM	1
22		400-96976	REAR_STYROFOAM	1
23		J0231-082-A0B	HEAD VINIL SHEET	1
24		A3425-X28-0A0	KNEE PAD ASM.	1
25		A6071-776-ZA0-A	POWER CORD SET ASM. (UL)	1
26	#01	400-96730	INSTRUCTION_MANUAL_TL2010Q	1
27	#02	400-99412	INSTRUCTION_MANUAL_TL2000Qi	1
28		400-98601	AUXILIARY_TABLE_SET	1
29		A9404-090-000	AUXILIARY TABLE POLYETHYLENE BAG	(1)
30		400-98890	FOLDER_TYPE_BOX_ASM.	(1)
31		400-98602	AUXILIARY_TABLE_ASM.	(1)
32		A9503-E50-000	TABLE NON-SLIP	(4)
33		400-98308	AUXILIARY_TABLE	(1)
34		A8508-D98-000	BOBBIN LID	(1)
35		SL-5030635-SN	SCREW M3 L=6	(2)
36		A8509-D98-000	LID INSTALLING PLATE	(1)
37		ST-5041051-SR	TAPPING SCREW D=4 L=10	(2)
38		A8504-090-000	KNEE PAD RETAINER	(2)
39		ST-5041051-SR	TAPPING SCREW D=4 L=10	(4)
40		400-98311	TABLE_LEG	(6)
41		A9505-E50-000	SCREW	(6)
42		NM-6050002-SS	NUT M5	(6)
43		400-98312	TABLE_STOPPER_PLATE	(2)
44		ST-5041051-SR	TAPPING SCREW D=4 L=10	(2)
		NOTE	#01....FOR TL-2010Q #02....FOR TL-2000Qi	

11. SEPARATELY-SOLD COMPONENTS



REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A9839-090-AA0	NEEDLE PLATE(FOR THIN MATERIALS)	1
2		A9839-090-BA0	NEEDLE PLATE(FOR THICK MATERIALS)	1
3		A9813-096-0A0-A	PRESSER FOOT FOR THIN MATERIALS ASM.	1
4		A9811-E98-AA0-A	1/5 QUILTING FOOT	1
5		A9811-E98-BA0-A	1/4 QUILTING FOOT	1

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO	PART NO	PAGE	REF NO	PART NO	PAGE	REF NO	PART NO	PAGE	REF NO
A1109-E98-ZB0	2	7	A1432-096-00C	8	56	A1711-090-000	10	43	A3123-D25-000	4	65
A1109-E98-ZC0	2	6	A1432-096-000-A	8	52	A1712-090-0A0	18	51	A3124-D25-000	2	43
A1109-E98-Z00	2	8	A1433-096-000	8	47	A1723-D25-000	18	39	A3124-096-A00	2	45
A1110-D98-0A0	2	11	A1434-096-000	8	55	A1724-D25-0A0	18	32	A3127-090-000-B	2	38
A1112-D98-000	2	12	A1440-D25-0A0-A	8	63	A1726-D25-000-A	18	29	A3128-098-000	2	33
A1112-090-000	2	9	A1450-D25-0A0	8	42	A1727-D25-0A0-A	18	28	A3130-700-000	18	25
A1113-E98-ZA0	2	13	A1450-D25-0B0	8	39	A1728-090-00A	18	27	A3132-D98-000	2	40
A1116-D25-0A0	2	67	A1450-096-000	8	43	A1728-090-00A	18	31	A3133-D98-000	2	41
A1116-D25-000	2	69	A1451-096-000	8	57	A1729-D25-000	18	35	A3135-096-000	2	22
A1118-E98-Z00	2	15	A1452-096-000	8	48	A1730-090-00A	18	52	A3151-535-000	4	62
A1120-202-000	2	2	A1453-096-000	8	45	A1730-090-00B	18	54	A3189-030-Z00	4	44
A1120-313-000	2	71	A1501-090-000	14	4	A1732-D25-000	18	55	A3190-030-Z00	4	43
A1121-090-000	2	3	A1502-090-00A	4	6	A1733-D25-000	18	34	A3204-090-0A0	4	21
A1121-313-000	2	70	A1502-090-00B	4	5	A1735-D25-A00	18	37	A3205-090-000	4	23
A1126-X28-000	4	42	A1502-090-00C	4	39	A1735-D25-A00	18	57	A3206-030-000	2	29
A1127-X28-000	4	41	A1502-090-000	4	38	A1735-D25-000	18	38	A3208-X28-000	4	22
A1128-X28-0A0	4	45	A1503-D25-0A0	14	2	A1801-D98-000	8	29	A3216-001-00A	4	24
A1128-X28-0B0	4	40	A1505-D25-000	14	3	A1802-007-000	8	27	A3217-072-000	4	30
A1128-096-000	4	12	A1507-096-0A0	14	6	A1804-007-000	8	68	A3218-096-000	4	32
A1130-X28-000	4	46	A1509-090-000	14	1	A1805-D98-0A0	8	61	A3219-096-0A0	4	33
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